

ELECTROPHORETIC DISPLAY DEVICE

FIELD OF THE INVENTION AND RELATED ART

5 The present invention generally relates to an electrophoretic display device for effecting display based on movement of charged particles (electrophoretic particles).

10 In recent years, an electrophoretic display device which effects display by applying a voltage so as to move electrophoretic particles has received attention.

15 This type of electrophoretic display device has been constituted by a pair of substrates disposed with a predetermined spacing, electrophoretic particles and an insulating liquid disposed in the spacing, and a pair of electrodes to which a voltage is applied, as described in, e.g., Japanese Laid-Open Patent Application (JP-A) Sho 59-34518.

20 In such an electrophoretic display device, pixels are partitioned by disposing a partition wall or microcapsules so as not to move the electrophoretic particles to other pixels. For this reason, the electrophoretic display device as described in JP-A Sho 59-34518 has been produced through operations of
25 forming an electrode on each of a pair of substrates, forming a partition wall on one of the substrates, filling an insulating liquid and electrophoretic

particles in a recess (corresponding to each pixel)
formed by the partition wall, providing an adhesive
layer on an upper surface of the partition wall, and
applying the other substrate (provided with only the
5 electrode) onto the partition wall.

In an electrophoretic display device
including microcapsules as described in JP-A 2002-
023202, a sheet comprising microcapsules each
containing electrophoretic particles and an insulating
10 liquid is formed, a substrate provided with an
electrode is formed, and the sheet and the substrate
are adhered to each other through an adhesive layer.

In the above-described electrophoretic
display devices, however, an adhesive layer for
15 adhering a member for partitioning pixels and a
substrate for supporting the member to each other has
to be formed. Accordingly, production steps becomes
complicate by that much, i.e., a production apparatus
or step for forming the adhesive layer is required, so
20 that the complicated production steps can cause a
reduction in yield or an increase in production costs.

SUMMARY OF THE INVENTION

An object of the present invention is t
25 provide an electrophoretic display device for
accomplishing a simplification of production steps and
an improvement in yield.

According to the present invention, there is provided an electrophoretic display device, comprising:

- 5 a first substrate and a second substrate disposed opposite to each other with a spacing,
- a partition wall for dividing the spacing into a plurality of sections,
- a plurality of electrophoretic particles and an insulating liquid which are disposed in the
- 10 sections,
- a first electrode disposed at least between said partition wall and said first substrate, and
- a second electrode disposed on said second substrate,
- 15 wherein said first electrode has an adhesive property.

According to the electrophoretic display device of the present invention, by using the electrode having an adhesive property, it is possible

20 to eliminate the need for a conventional step of applying an adhesive layer or an application apparatus for the adhesive layer, so that the production steps can be simplified. Accordingly, it becomes possible to improve a production yield and reduce production

25 costs.

This and other objects, features and advantages of the present invention will become more

apparent upon a consideration of the following description of the preferred embodiments of the present invention taken in conjunction with the accompanying drawings.

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BRIEF DESCRIPTION OF THE DRAWINGS

Figures 1 to 4 are respectively a schematic sectional view showing an embodiment of a structure of the electrophoretic display device according to the present invention.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Hereinbelow, the present invention will be described more specifically with reference to Figures 1 to 4.

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Figure 1 shows a sectional structure of the electrophoretic display device of the present invention. Referring to Figure 1, an electrophoretic display device D1 includes: a first substrate 1a and a second substrate 1b disposed opposite to each other with a spacing, a plurality of electrophoretic particles 4 and an insulating liquid 3 which are disposed in the spacing, and a first electrode 5a and a second electrode 5b. The electrophoretic display device is characterized in that the first electrode has an adhesive property.

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In the spacing, a partition wall 2 is

disposed so as to partition a pixel A at which the insulating liquid 3, the electrophoretic particles 4, the first electrode 5a and the second electrode 4b are also disposed. In the electrophoretic display device of this type, a voltage is applied between these first and second electrodes 5a and 5b to move the electrophoretic particles 4, thus effecting display. Incidentally, for convenience of explanation, only one pixel is shown in Figure 1.

10 The first electrode 5a used in the present invention is disposed between the partition wall 2 and the first substrate 1a so as to adhere these members to each other. In Figure 1, the first electrode 5a is disposed only at a boundary portion of the pixel A and is not disposed within the pixel A. However, the first electrode 5a may be disposed at the boundary portion and within the pixel A.

 In the case of an electrophoretic display device using microcapsules as a structure for partitioning pixels a shown in Figure 3, a first electrode 5a is formed in a sheet along a multiplicity of microcapsules 6 so as to adhere a first substrate 1a to the microcapsules 6.

 Incidentally, in the case where the first electrode 5a is disposed only at the boundary of the pixel A as shown in Figure 1 or disposed along a substantially entire surface of the first substrate

1a, it is preferable that each of the first electrodes 5a at each pixel A is brought into electric conduction so as to retain the same electric potential.

In the present invention, as the first
5 electrode 5a, it is possible to use an adhesive
electroconductive resin which comprises at least one
species of a material selected from the group
consisting of an electroconductive polymer, metal
powder, metal fiber, electroconductive oxide powder,
10 electroconductive oxide fiber, carbon powder, carbon
fiber, graphite, graphite fiber, and electroconductive
fiber. Of these materials, the adhesive resin
containing carbon powder or carbon fiber has a non-
light transmissive property (light absorption
15 property), and the adhesive resin containing the
electroconductive polymer or the electroconductive
oxide powder has a light transmissive property. These
materials can be properly used, as desired. Examples
of the material for the first electrode 5a may include
20 an electroconductive adhesive liquid silicone rubber.

Incidentally, the surface of the first
substrate 1a to be adhered to the first electrode 5a
can be improved in adhesive property by subjecting it
to primer treatment. Further, as the first electrode
25 5a, it is also possible to use a light scattering
material or a light reflecting material. The color of
the first electrode 5a can be appropriately changed

depending on its arrangement (position), shape, dimension, etc.

The first electrode 5a is disposed only at the boundary portion of the pixel A in Figure 1 but is
5 disposed on a substantially entire surface of the first substrate 1a so as to move the electrophoretic particles 4 in a vertical direction in the case of the electrophoretic display device, shown in Figure 3, of a vertical movement type wherein a migration
10 dispersion liquid (insulating liquid) 3 and electrophoretic particles 4 are encapsulated and sealed in each microcapsule 6, disposed on one of the pair of substrates 1a and 1b, sandwiched between the substrates 1a and 1b, and deformed from a spherical
15 shape to a partially flattened shape. A part, of an outer wall portion of the microcapsule 6, which does not contact the pair of substrates 1a and 1b, constitutes the partition wall. In this embodiment, when the first substrate 1a is used as a rear (bottom)
20 substrate and the first electrode 5a is colored black, a resultant contrast is improved.

Figure 4 shows an electrophoretic display device using a first electrode 5a, in a sheet form, which is separately prepared a first substrate 1a. In
25 this embodiment, a partition wall 2 is formed on a second substrate 1b including a second electrode 5b, and is covered with the first electrode 5a sheet after

a migration dispersion liquid (insulating liquid) 3 and electrophoretic particles 4 are filled in a spacing defined by the partition wall 2. In the case of using the surface of the first substrate 1a as a display surface, the first electrode 5a sheet is formed of a light transmissive material.

In the present invention, it is necessary for the above-described first electrode 5a not to be solved in the insulating liquid 3.

For this purpose, the following methods (1) to (3) can be used.

(1) A method wherein the first electrode 5a is embedded into the first substrate 1a as shown in Figure 2 so as not to contact the insulating liquid 3.

(2) A method wherein the first electrode 5a is formed of a material which is not readily dissolved in the insulating liquid 3 (i.e., a material having a high insolubility).

(3) A method wherein a film is formed on the surface of the first electrode 5a.

Further, it is necessary to prevent injection of electric charges from the first electrode 5a into the electrophoretic particles 4.

For this purpose, the following methods (4) to (6) can be used.

(4) The same method as the method (1) described above.

(5) A method wherein an insulating film is formed on the surface of the first electrode 5a.

(6) A method wherein the first electrode surface per se is improved in insulating properties without
5 using the insulating film.

Incidentally, arrangements and shapes of the first electrode 5a and the second electrode 5b used in the electrophoretic display device according to the present invention are not restricted by those
10 described above with reference to Figures 1 to 4.

The electrophoretic display device of the present invention, e.g., as shown in Figure 1 may be produced by such a process wherein a second electrode 5b, an insulating layer and a partition wall 2 are
15 formed within or on a second substrate 1b; a first electrode 5a is formed on the partition wall 2 to define a recess; an insulating liquid 3 and electrophoretic particles 4 are filled in the recess; a first substrate 1a is applied to the first electrode
20 5a and the insulating liquid 3; and the first electrode 5a is cured or hardened.

As described above, according to the present invention, the first electrode 5a has an adhesive property, so that it is possible to eliminate the need
25 for a step or an apparatus for applying an adhesive layer required in the conventional electrophoretic display device. As a result, the production process

of electrophoretic display device can be simplified,
thus realizing an improved production yield and
reduction in production costs.

5 While the invention has been described with
reference to the structures disclosed herein, it is
not confined to the details set forth and this
application is intended to cover such modifications or
changes as may come within the purposes of the
improvements or the scope of the following claims.

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